

# INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (11-07)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

Indiana Department of Environmental Management Office of Pollution Prevention and Technical Assistance

100 North Senate Avenue IGCS W041 Indianapolis, IN 46204-2251 Telephone: (800) 988-7901

FAX: (317) 233-5627 E-mail: esp@idem.IN.gov www.in.gov/idem/prevention/esp

When to use this annual report form...

**STOP!** Is your facility a member of the U.S. Environmental Protection Agency's National Environmental Performance Track and Indiana Environmental Stewardship Program? If so, please use the U.S. EPA National Environmental Performance Track Annual Performance Report form available at http://www.epa.gov/performancetrack/program/report.htm. The U.S. EPA will notify IDEM after receiving your annual performance report.

**GOI** Please use this annual report form if you are <u>only</u> a member of the Indiana Environmental Stewardship Program and <u>not</u> a member of the National Environmental Performance Track. Your Annual Performance Report should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, fax, mail, or e-mail the report to IDEM. If you have any questions, please contact the ESP Program Manager at 800-988-7901.

The Indiana Environmental Stewardship Program (ESP) Annual Performance Report should demonstrate progress toward objectives and targets AND certify ESP requirements continue to be achieved. The Annual Performance Report should cover the twelve (12) month calendar year and include the status of projects committed to in your facility's original ESP application, results of completed projects, and assurance that an annual internal environmental management system audit was conducted by your facility. <u>Indiana ESP facilities must submit an Annual Performance Report by April 1<sup>st</sup> of every year, for each calendar year in which the entity has been a member for at least three (3) full months.</u>

Please do not include any confidential business information in your Annual Performance Report. Public access laws require IDEM to make the Annual Performance Report publicly available, which may include posting all portions of your report on the Indiana ESP Web site.

SECTION A FACILITY INFORMATION
SECTION A FACILITY INFORMATION  Name of Facility
·
Mead Johnson & Company
Name of Parent Company (If applicable)
Bristol-Myers Squibb Company
Street Address (number and street)
2400 West Lloyd Expressway
City/State/ZIP Code
Evansville, IN 47721-0001
Facility/Company Web site
http://www.bms.com/sr/data/index.html
CONTACT INFORMATION
Contact Name (Mr./Mrs./Ms./Dr.)
Mr. David A. Stuckey
Title
Associate Director, Global Environmental, Health & Safety
Telephone number
812-429-7021
FAX number
812-429-5405
E-mail address
Dave.Stuckey@mjn.com
Mailing Address (if different from facility address)
City/State/ZIP Code
Reporting Period Dates
January-December 2008
If this is your third Annual Performance Report, do you wish to renew your Indiana Environmental Stewardship Program membership?  — YesIf yes, please complete all sections of this annual report.
⊠ NoIf no, you can skip Section D of this annual report.
CHANGE IN INFORMATION
In your ESP application and, perhaps, in previous annual performance reports, you described what your facility does or makes. Have there been any changes or additions to your facility's list of products or activities? If so, please list them in the space below.  Yes No

	EMENT SYSTEM ASSESSMENT
Why do we need this information? IDEM needs information on the performance and assessment	What do you need to do? Please summarize your facility's EMS assessments.
activities of your Environmental Management System (EMS).	Attach additional sheets as necessary.
<ol> <li>Is your facility currently registered to a recognized third-party EMS standard?</li> </ol>	
Standard / ☐ Yes	Year:
<ul> <li>a. If yes, when was an EMS audit or other assessment last</li> </ul>	Type:
conducted by an independent third party at your facility?	Scope:
Please provide the <i>type</i> (e.g., ISO 14001 certification), scope, and month of the last assessment.	Month:
⊠ No	
<ul> <li>if no, when was an internal or corporate EMS audit last conducted at your facility? Please provide the scope and</li> </ul>	Year: 2006
month of the last assessment.	Scope: ESP Standards
:	Month: October
When did your facility last conduct an internal or corporate	Year: 2007
compliance audit? Please provide the scope and month(s) of each	Areas of Emphasis: Solid and Hazardous
audit, and indicate who conducted the audit(s) (e.g., facility staff, corporate groups, third party). Do not include audits, inspections, or	· · · · · · · · · · · · · · · · · · ·
site visits by regulatory organizations.	Waste, Radiation Safety and Health Physics,
	Occupational Health, Fire Protection,
	Safety/Loss Prevention
	Standard Scopes:
	Self-Assessment Program, Risk Management.
	Organization, Structure and Staffing,
	Management of Change, Incident
	¥ ·
	Investigation and Reporting, EHS Training
	and Communications, Facility EHS Goals,
	Rules, Procedures and Guides, Corrective
	Actions Planning and Tracking, Emergency
	Preparedness and Response.
	Month(s): September 24-28
	Corporate Quality, Environment, Health &
	Safety EHS Evaluation Department
(Optional) Please describe any other audits that were conducted at	Baiety Litto Evaluation Department
your facility.	
<ol> <li>Has your facility corrected all instances of potential non-compliance and EMS non-conformance identified during your audits and other</li> </ol>	Summary of Corrective Actions from Environmental
assessments?	Programs Review:
⊠ Yes	A more descriptive job-training matrix was created, and
<ul> <li>If yes, briefly summarize corrective actions taken and other improvements made as a result of your EMS</li> </ul>	added to the RCRA SOP.
assessment(s) or compliance audit(s).	Storage of fluorescent lightbulbs was improved.
	Replacement infectious waste containers were placed in
<ul> <li>□ No</li> <li>b. If no, please explain your plans to correct these instances.</li> </ul>	· ·
<u> </u>	ntwo areas.
□ No such instances identified.	Site waste management program SOP was updated to
	incorporate the waste characterization plan required by
	corporate directive.
	Site asbestos policy was updated to include annual
	inspection requirement of the corporate directive.
	A tote containment skid and drain mat were installed in
	the Building 58 used oil collection area.
5. Explain the emergencies experienced within the facility during the	No applicable environmental emergencies
past year. Were the applicable emergency and contingency plans detailed in the EMS effective? What changes, if any, have been	occurred in 2008.
made to your facility's emergency or contingency plans?	
6. When was the last Senior Management review of your EMS completed?	Month/Year: 10/2006
completed:	Who headed the review? Name and Title: David A. Stuckey,
	Associate Director, EHS
7. When did your facility last conduct a systematic identification or	Month/Year: 12/2003

<u> </u>	review of your environmental aspects?		
10.	(Optional) Please provide a narrative summary of progress made toward EMS objectives and targets other than those reported as an Environmental Performance Initiative in the following section. You	Environmental Aspect	Progress Made This Year (e.g., quantitative or qualitative improvements, activities conducted)
	may limit the summary to environmental aspects that are significant and towards which progress has been made during the last calendar year. Attach additional sheets as necessary.	Non-Hazardous Waste Minimization	During 2008, 44,545 drums were recycled into manufacturing versus disposal to landfill.
	,		239 Tons of Paper were Recycled.
	· ·		604 Tons of Cardboard were recycled.
55 55 55 55 55	· · ·		466 Tons of off- specification nutritional product was collected and sent for re-use as animal feed.
			653 Tons of pallets were cleaned for re-use instead of being discarded.
			44 Tons of metals were recycled.
			8 Tons of Used Oil from equipment was recycled.
			1576 lbs of fluorescent lamps were recycled
			Three new recycling programs were launched in 2008:
			(1) Recycling of plastic beverage containers.
			(2) Recycling of damaged metal product containers currently sent to landfill.
			(3) Fluorescent lamp recycling program.
			A Resource Management Project for product returns was implemented in 2008. 184 tons of product returns were shipped to our partner for depackaging

	and re-use as animal feed ingredient.
Water Use	In comparison to 2007 levels, wastewater discharge to municipal sewers was reduced in Evansville by 11 % and Mount Vernon by 20%.
	During the same period, potable water purchased was reduced in Evansville by 13% and Mount Vernon by 25%.
Energy Use	In comparison to 2007, purchased electricity was reduced in Evansville by 1% and Mount Vernon by 10%.
	Gasoline fuel usage was reduced by 5% (combined locations),
	Diesel Fuel usage was reduced by 11% in Evansville and 58% in Mount Vernon.

### SECTION C ENVIRONMENTAL IMPROVEMENT INITIATIVE RESULTS Why do we need this information? What do you need to do? Facilities need to share the results of the environmental Use the following table to summarize your facility's environmental improvement initiative that was pursued during the reporting period. \* performance as compared to your ESP environmental improvement initiative. Category: Energy Use - Non-Transportation Aspect: Total Energy Generated Off-Site Specific Information on Aspect (optional): Landfill Gas Progress during year **Environmental Improvement** Cost Savings Raseline Initiative Goal (if applicable) 2008 **Actual Quantity** 0 450,000 (per year) Dekatherms Dekatherms Measurement Unit Dekatherms Normalized Quantity (per year) Basis for your Normalizing Factor (e.g., gallons of paint produced) Briefly describe how you achieved improvements for this aspect or, if relevant, any circumstances that delayed progress. The implementation phase of the landfill methane to energy project was delayed until Fall 2007, due to contract negotiations and selection of the project pipeline developer. Boiler modifications are completed. pipeline construction is nearly finished, and the current timeline for landfill gas flow to the facility is estimated at May 2009. Please list any state, EPA, or other partnership programs to which you are reporting this data (e.g., Energy Star, Project XL). (Optional) If your facility has experienced continued results for environmental improvement initiatives pursued in past years of ESP membership, please share those results here. Although the landfill methane to energy project was delayed, our facilities continue to improve environmental performance in several areas. Please refer to Section B. Item 10. **ENVIRONMENTAL IMPROVEMENT INITIATIVES** SECTION D Why do we need this information?

What do you need to do? Refer to the Environmental Performance Table.

Facilities need to demonstrate their commitment to improving environmental performance

For ESP membership, you must identify three (3) environmental improvement initiatives for each 3-year membership term. One (1) initiative was identified in the application and the remaining will be identified each year in the annual report, Identify the new initiative that will begin this year by answering the following questions. Choose an indicator from the Environmental Performance Indicator Table to measure the identified environmental initiative. The Environmental Performance Indicator Table is provided with the ESP Application and is also available at http://www.in.gov/idem/prevention/esp/table.doc. The indicator you select for your initiative should be related to the objectives and targets in your EMS. Where possible, indicators should also be identified as having a significant environmental impact in your EMS. No more than two of your indicators can be from the same environmental category during the 3-year term. If you are not sure how your objectives and targets fit into the indicators from the Environmental Performance Indicator Table or whether your indicators are significant, call IDEM at 800-988-7901.

Please complete the following questions according to the environmental indicator you selected from the Environmental Performance Indicator Table. Additional information is required for air, hazardous waste, solid waste, and energy indicators as requested in Appendix 1.

- 1a What category have you selected from the Environmental Performance Table? (If the category is Energy Use, Waste, or Air Emissions for Total GHGs, please turn to Appendix 1 to complete additional questions pertaining to the category you have selected.) Waste - Non-Hazardous Waste Generation
- 1b What indicator have you selected from the Environmental Performance Table? Reduce Non-Hazardous Waste

lc	All measurements should represent the performance level for the indicator across the entire facility. For many indicators, you may choose to focus your initiative on a specific subset of the indicator (e.g., a specific material, process, VOC, group of toxic air emissions, or particular waste component). Does your initiative include everything covered by the indicator (e.g., all VOCs, all non-hazardous waste), or a specific process, substance, or component (e.g., ethane, cardboard)?  All  Specific
	If your initiative is specific to a substance or component, please provide additional detail on your indicator (e.g., specific chemical to be reduced, si

pecific waste component).

1d What activities or process changes do you plan to undertake at your facility to accomplish your initiative (e.g., technology changes in a particular process line, employee training)? Increased tracking of production waste. Identify additional re-use and recycling opportunities.

Implement process improvements where feasible.	
2a Does this initiative address a significant aspect in your EMS?  ☑ Yes ☐ No	
2h If no, please explain why you believe this indicator should be included as	an environmental improvement initiative.
	this is the state of the state
3a What units are you using to quantify this indicator? (Please refer to the Environmental Performance Indicator Table for the ac	ceptable units for each indicator.)
3b List the baseline annual quantity of the indicator and the annual quantity  Baseline quantity  Yes  Future year quantity (not including production)  Yes	
4 Does the quantity presented in the future quantity column represent an abs  Normalized goal (i.e., indexed to level of business in baseline year)  Absolute goal (i.e., demonstrates improvement even if production in	olute goal or a normalized goal?
5 Whether your goal is absolute or normalized, you will need to provide norm Please briefly describe your basis for normalizing. Examples of potential r sold, number of patients seen, dollars of sales adjusted for inflation, or nur	normalizing basis include: gallons of paint produced, square feet of circuit boards
6a Are you subject to Federal, State, tribal, or local regulatory requirements f ☐ Yes ☐ No	or this indicator?
6b If yes, explain how your initiative exceeds regulatory requirements.	
SECTION E PUBLIC OUTREAC Why do we need this information?	H AND PERFORMANCE REPORTING What do you need to do?
IDEM needs to know how environmental information was shared with the public.	Describe how the facility has shared and plans to share environmental information.
	porting period to interact with the community on environmental issues and to it, to attach supporting materials (e.g., meeting agendas, public announcements). Issted on the Bristol-Myers Squibb Company website
Please indicate which of the following methods your facility plans to use to m many as appropriate.	ake its ESP Annual Performance Report available to the public. Please check as
☑ Website (http://www. )	
☐ Open House	
☐ Meetings	
Press Releases	
☐ Community Advisory Panel	
☐ Other	
SECTION F ADDITION.	AL INFORMATION .
Why do we need this information?	What do you need to do?

What do you need to do? Answer the questions as completely as possible.

This information will help IDEM to effectively manage the Environmental Stewardship Program.

- In addition to ESP, please list environmental awards received or voluntary programs participated in during the past twelve months (include information about each particular program).
  - Participant in the IDEM ESP Presentation at the Clean Community Seminar-November 20, 2008.
- 2. Has your facility taken advantage of any ESP incentives? If so, please describe the implementation process and list additional benefits IDEM should consider
  - Yes. The incentives include expedited permitting, reduced frequency for routine inspections,

# extended permit terms.

- If your facility was not registered to the ISO 14001 standard prior to becoming an ESP member, has ESP helped you to pursue registration? If so, how has ESP been instrumental in achieving registration? We do not plan to register for ISO 14001, but are improving and formalizing our EMS with the assistance of IDEM-sponsored workshops and consulting assistance.
- Explain the measured or perceived results from receiving, documenting, and responding to external communication.
- How have community residents and businesses reacted to your facility participating in the Indiana Environmental Stewardship Program? Positive reaction
- According to the measurement program developed and implemented by your facility to measure Environmental Management System success, is your facility's EMS successful? Why or why not? If not, what changes will be made to ensure continual environmental improvement and future EMS

Our EMS is successful through the identification of regulatory and company requirements, and the implementation of procedures and systems to assure compliance and continued improvement. We are developing an EHS Management System SOP to help formalize our process, while integrating health and safety components.

#### CERTIFICATION AND PLEDGE

On behalf of Mead Johnson & Company (name of facility),

I certify that the information contained in this Annual Performance Report and attachments is accurate to the best of my knowledge and that this facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with all applicable federal, state, and local environmental requirements, or has a corrective action program in place to attain compliance.

We, Mead Johnson & Company, commit to maintaining the principles and goals outlined in our Environmental Management System for our facility's Indiana Environmental Stewardship Program status. We agree to strive for full compliance with all regulations promulgated by the U.S. EPA, state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Program and to share our success stories with other facilities. We understand that the Annual Performance Report must be submitted to IDEM by April 1st of each year and that we must reapply to the Indiana Environmental Stewardship nm every three years.

I understand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is submitting this Annual Performance Report.

Signature Richard

Vice President, North American

Date (month, day, year) March 31, 2009

Supply Chain

Please mail, fax, or e-mail your completed Environmental Stewardship Program Annual Performance Report to:

IDEM-OPPTA ESP Program Manager MC 64-00 IGCS W041 100 North Senate Avenue Indianapolis, IN 46204-2251

FAX: 317-233-5627 E-mail: esp@idem.iN.gov

## **ENVIRONMENTAL PERFORMANCE DATA**

dditional questions for environmental improvement initiatives for the following categories/indicators:

Energy	Use - Non-Tra	nsportation

In the table below, please enter the amount of energy that you currently use and that you intend to use in your future reporting year. Break the energy use down by fuel type. Please note that you need only complete those lines that are relevant to your facility. If all of your energy is purchased from a local electricity generator, you may only need to complete the first line. If the facility uses natural gas, please be sure to complete the appropriate line (natural gas is typically combusted on site so it is listed in the "onsite" section).

Please note that this table categorizes sources of energy according to where the energy is generated.

3a Is the goal of your energy use commitment	commitmen	v use	ene	vour	of	goal	the	ls	3а
--	-----------	-------	-----	------	----	------	-----	----	----

☐ Reduce total energy use
☐ Invest in renewable energy sources
☐ Combination of both strategies

3b How much energy of each type does your facility use?

		Baseline Year	Future Year	Units
		20_3	20	
Energy	Electricity			
Generated	Steam			
Off-Site	Total Energy Generated Off-Site			
	Coal			
	Natural Gas			
	Crude Oil			
	Fuel Oil			
	Diesel			
	Propane / LPG			
	Gasoline			
Sources of	Hydrogen Powered Fuel Cells			
Energy	Natural Gas / Methane Powered		,	
Generated	Fuel Cells Biomass			
On-Site	Solar			
	Wind			
	Landfill Gas	water and the state of the stat		
	Geothermal			***************************************
	Hydroelectric	` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` `		
	Tire Derived Fuel	-		
	Other Fuel or Source			
	Specify:		77100001	
	Total Energy Generated On-Site			
Total Renew	vable Energy Use			
Total Non-Re	enewable Energy Use			
Total Energy	/ USE			
Matric Tone	of CO2 Equivalents of CO2 Equivalents	·····		***************************************
Offeet 7	Through Purchases of Electricity			<del>-,</del>
	able Off-Site Sources	:		
	ons of CO2 Equivalents	······		***************************************

<ul><li>☐ Reduce non-hazardous waste</li><li>☐ Improve waste management methods</li></ul>			
NZ Orankinatina afiratir atratamina			
☑ Combination of both strategies	4		
ow much of your waste is handled using ea Method of Waste Managed	Baseline Year	Future Year	Units
memos of tracto manages	2007	2009	
Landfill	Evansville (4124)	Evansville (3712)	Tons
	Mt. Vernon (593)	Mt. Vernon (534)	
Incineration	11111 1 0111011 (0 9 9 )		
Reused/recycled off-site	Evansville (92)	Evansville (101)	Tons
1	Mt. Vernon (9)	Mt. Vernon (10)	
Other management - Specify:	1411. Voltage (5)		
Other management - Specify: Total Non-Hazardous Waste  re - Hazardous Waste Generation table below, please enter your facility's an you manage currently and that you intend to see the goal of your hazardous waste commit Reduce hazardous waste Improve waste management methods	nount of hazardous waste, broken down be manage in your future reporting year. Indent to:	y waste management method. Please	e enter both the amo led on-site or sent of
Total Non-Hazardous Waste  e - Hazardous Waste Generation  a table below, please enter your facility's an you manage currently and that you intend to  s the goal of your hazardous waste commit  Reduce hazardous waste  Improve waste management methods  Combination of both strategies  How much of your hazardous waste is hand	nount of hazardous waste, broken down be manage in your future reporting year. Incoment to:	y waste management method. Please clude all hazardous waste that is treat	ed on-site or sent of
Total Non-Hazardous Waste  e - Hazardous Waste Generation  a table below, please enter your facility's an you manage currently and that you intend to  s the goal of your hazardous waste commit  Reduce hazardous waste  Improve waste management methods  Combination of both strategies	nount of hazardous waste, broken down be manage in your future reporting year. Indeed, the ment to:	y waste management method. Please	e enter both the amo led on-site or sent of Units
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Total Non-Hazardous Waste  e - Hazardous Waste Generation  a table below, please enter your facility's an you manage currently and that you intend to  s the goal of your hazardous waste commit  Reduce hazardous waste  Improve waste management methods  Combination of both strategies  How much of your hazardous waste is hand  Method of Waste Managed  Landfill  Incineration	nount of hazardous waste, broken down be manage in your future reporting year. Incoment to:  Iled using each management method?  Baseline Year	y waste management method. Please clude all hazardous waste that is treat	ed on-site or sent of
Total Non-Hazardous Waste  e - Hazardous Waste Generation  a table below, please enter your facility's an you manage currently and that you intend to  s the goal of your hazardous waste commit  Reduce hazardous waste  Improve waste management methods  Combination of both strategies  How much of your hazardous waste is hand  Method of Waste Managed  Landfill  Incineration  Reused/recycled off-site	nount of hazardous waste, broken down be manage in your future reporting year. Incoment to:  Iled using each management method?  Baseline Year	y waste management method. Please clude all hazardous waste that is treat	ed on-site or sent of
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Total Non-Hazardous Waste  e - Hazardous Waste Generation  a table below, please enter your facility's an you manage currently and that you intend to  s the goal of your hazardous waste commit  Reduce hazardous waste  Improve waste management methods  Combination of both strategies  How much of your hazardous waste is hand  Method of Waste Managed  Landfill  Incineration  Reused/recycled off-site	nount of hazardous waste, broken down be manage in your future reporting year. Incoment to:  Iled using each management method?  Baseline Year	y waste management method. Please clude all hazardous waste that is treat	ed on-site or sent of

3a ls tł	ssions – Total GHGs ne goal of your Total GHGs commitment to: Reduce energy use Reduce process-related emissions Combination of both strategies	!		
36 Hov	v much greenhouse gas does your facility emit from e	ach source?		
	Source	Baseline Year	Future Year	Units

	Source	Baseline Year 20	Future Year 20	Units
	Stationary Combustion			·
	Mobile Sources			
	Refrigeration/AC Equipment Use			
	Process/Fugitive			
D:1	Specify Source:			
Direct Emissions	Process/Fugitive		<del>-  </del>	<del></del>
Cinissions	Specify Source:	·		
	Process/Fugitive	:		
	Specify Source:			
	Total Direct Emissions			
	Process/Fugitive			********
	Purchased Electricity			
Indirect	Purchased Steam			
Emissions	Purchased Hot Water			_
	Total Indirect Emissions			
	Other			
	Specify Source:			
Optional	Other			
Indirect	Specify Source:			
Emissions	Other			
	Specify Source:		<u> </u>	
	Total Optional Indirect Emissions	`		
	Offsets Specify Source:			
	Offsets			
Offsets	Specify Source:			
Onsels	Offsets Specify Source:			
	Total Reductions from Offsets	-		
	Total Emissions Less Offsets			
	Total CFC			
	Total HCFC			
Supplemental	Total Stationary Combustion Biomass CO2			
Information	Total Mobile Sources - Biomass			
momunon	CO2			
	Electricity trading transactions-			
	Electricity Purchase for Resale			

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